

THREADS 60° V
T.P.I. 18
THREAD EXT. 1.060 X 18
MAJOR DIA. 1.060
MINOR DIA. .996
PITCH .0555

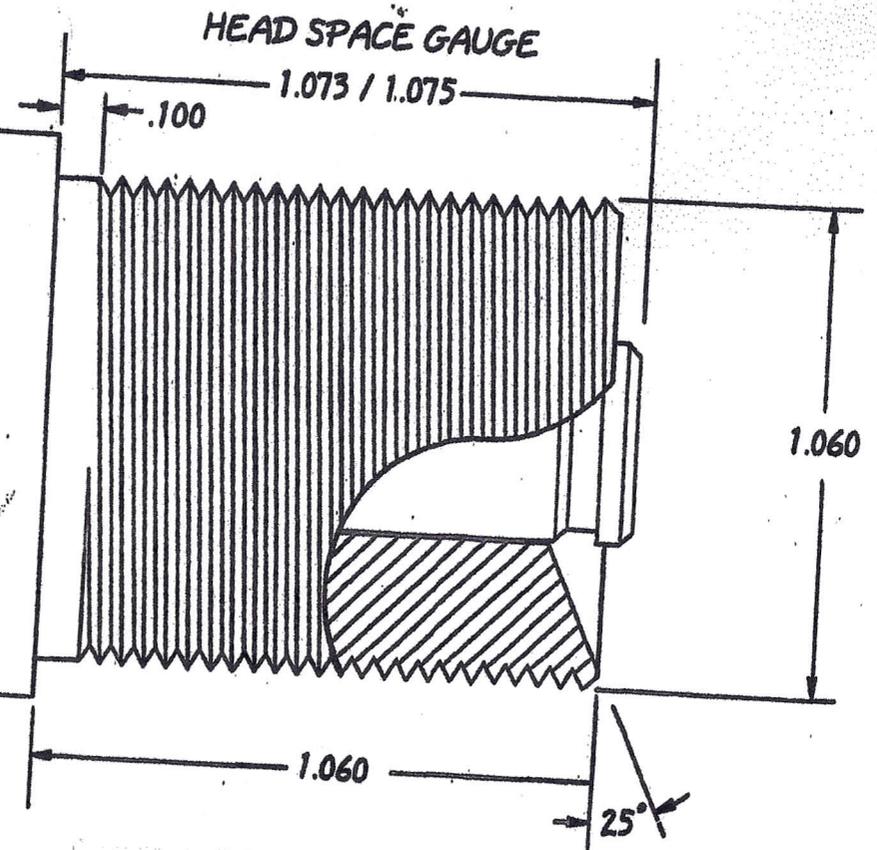
THIS DRAWING APPLIES ONLY TO THE
BAT MACHINE CO.

Models: S, SV, SB, B, DS, MB, 3L, 3LL

NOTE: There have been some bastard actions due to customer request. These utilize a 1.125" shank. These are rare but I would ask the customer to measure the barrel shank before doing one without an action in hand.

LENGTH OF THREAD EXTENSION & SIZE OF CONE WILL VARY DEPENDING ON SIZE OF BOLT FACE AND MUST BE INDIVIDUALLY FIT.

WARNING: BAT MACHINE CO. INC. UPON REQUEST BUILDS SPECIAL AND ODDBALL ACTIONS WITH DIMENSIONS THAT VARY FROM THIS DRAWING AND DOES NOT ACCEPT ANY LIABILITY FROM THE USE OR MISUSE OF THIS INFORMATION. ALL ACTIONS SHOULD BE "MEASURED INDIVIDUALLY". THE END USER IS SOLELY RESPONSIBLE FOR THE SAFE USE OF THE PRODUCT.



Thread pitch diameter measured using Starrett #585, 14-18 thread mic. = 1.024" maximum.

NEWLON		PRECISION
DATE: 8-10-99	APPROVED BY:	MADE IN TROY
BAT Machine Co., Inc.		
Model 6.5 & 7.5		